

**GENERAL DRAWING NOTES:**

**1. Material:**

- a. Muntz Metal Alloy Number 280 or Naval Brass Alloy Number 464 with a minimum wall thickness of 3/32" (.09").

**2. Finishes:**

- a. Available in Polished, #4 Satin, #6 Satin, Non-Directional (Jitterbug) & Bead Blasted finishes.

**3. Doors:**

- a. Standard door thickness is 2".
- b. Available stile widths: 1 5/32" minimum.
- c. Available top rail heights: 4-3/4" minimum.
- d. Available bottom rail heights: 4 3/4" minimum (10" recommended to comply with ADA guidelines).

**4. Frames:**

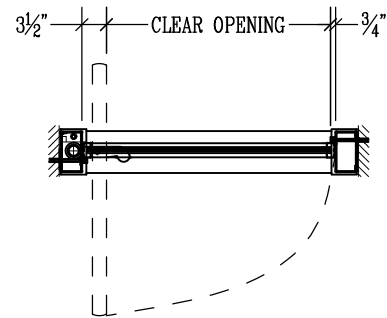
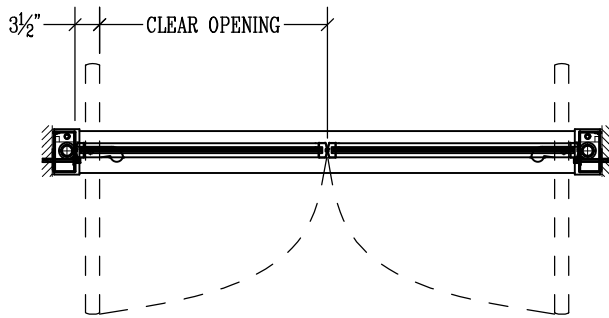
- a. See details following for header profile required for specific power operator, and vertical jamb framing to properly support the power operator header.
- b. Refer to sections I-1 & I-2 for framed sidelight and transom configurations with applied glass stop configuration.
- c. Refer to section I-4 for tempered glass sidelight configuration.
- d. Refer to section I-2 for multi-light/true divided construction.
- e. Consult factory for bottom load type power operator configuration if required for recessed header applications.

**5. Threshold and floorbox types:** Refer to section I pages 16 & 18 for details.

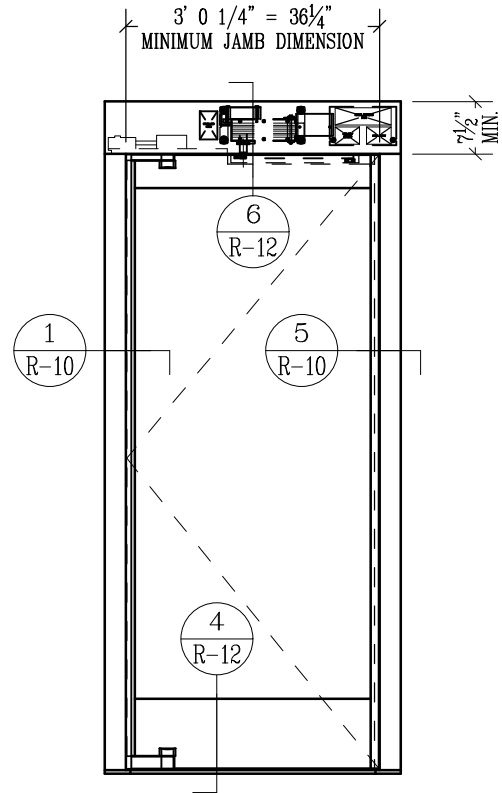
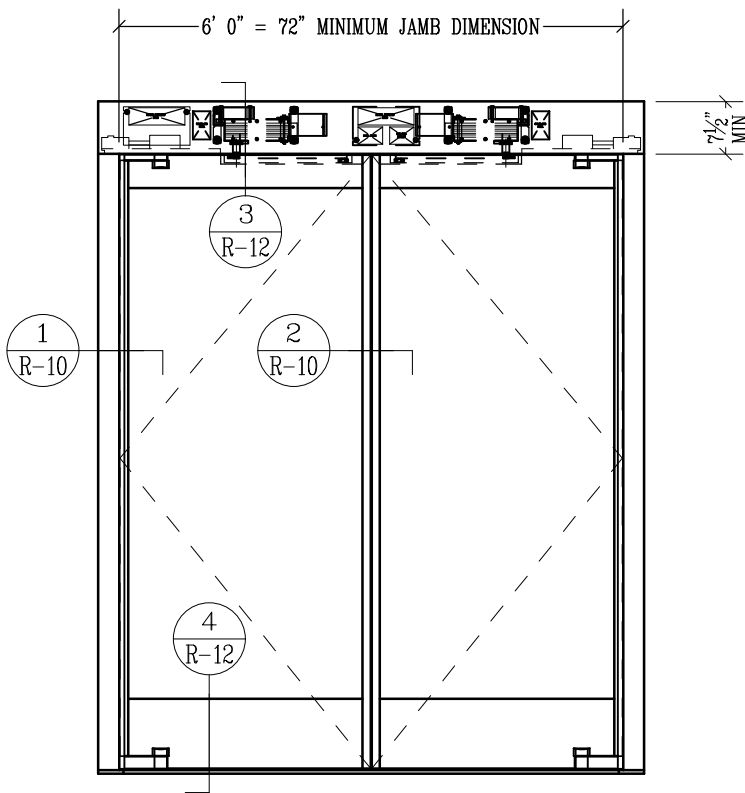
**6. Door in open position/door projection:** Refer to section I pages 15 & 17 for details.

**Concealed Shafts / Horton "Power Now" Side Load (R-1)**

INTERIOR



EXTERIOR  
(Pull Side)

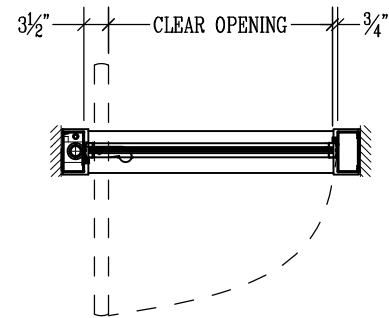
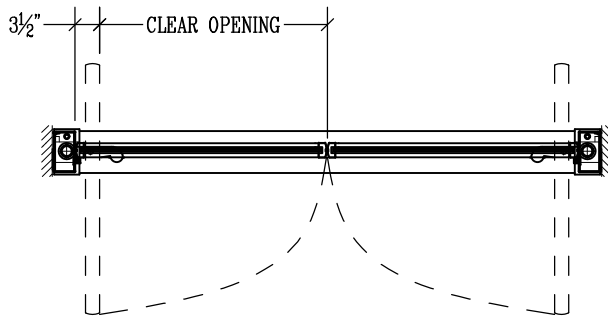


SHOWN WITH HORTON POWER OPERATORS

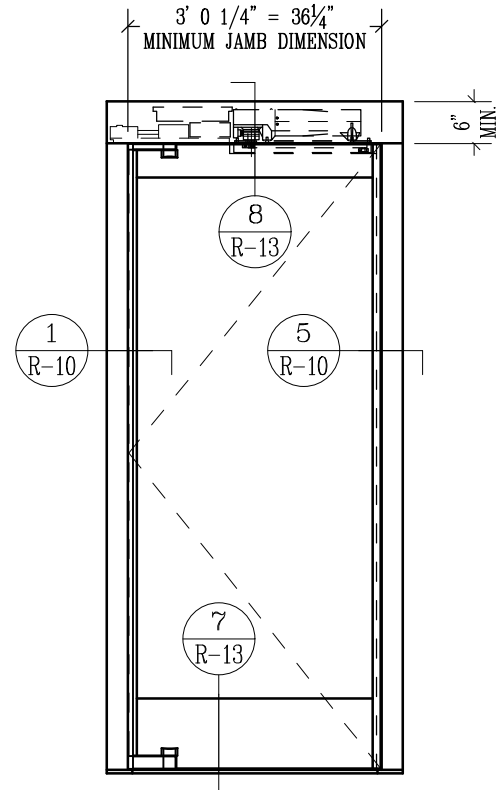
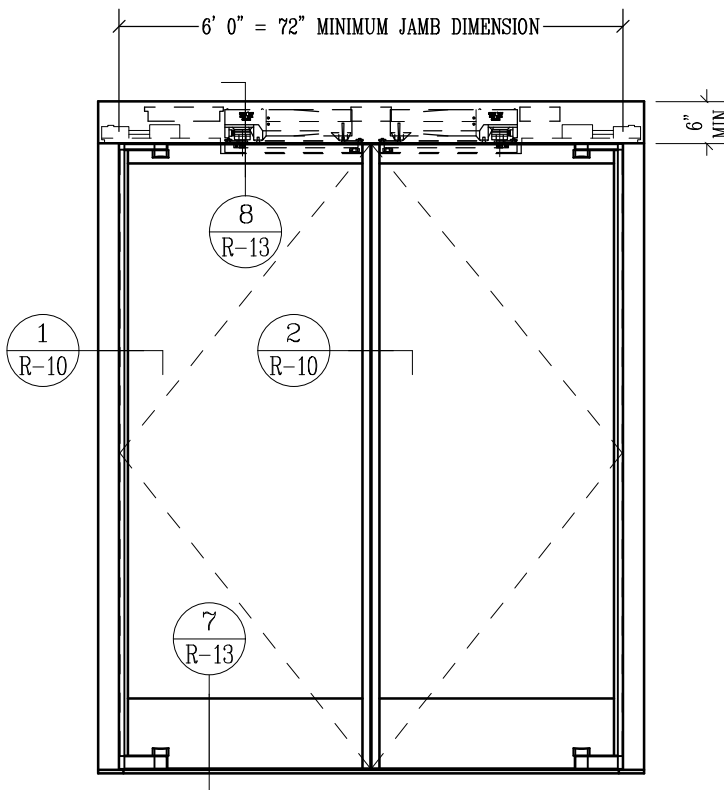


**Concealed Shafts / Stanley "Power Now" Bottom Load (R-1)**

INTERIOR



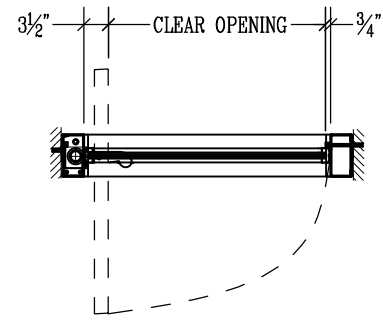
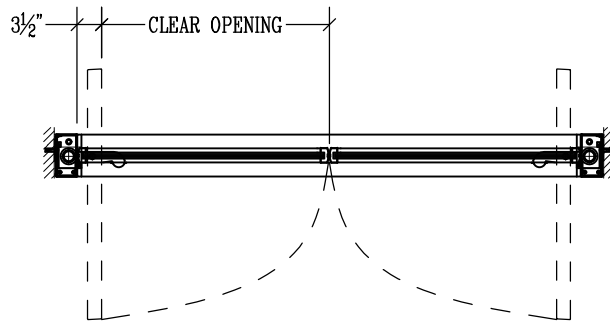
EXTERIOR  
(Pull Side)



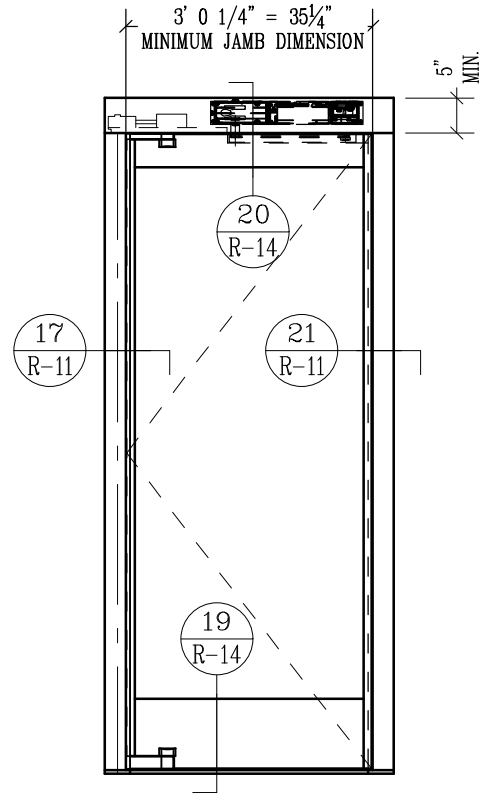
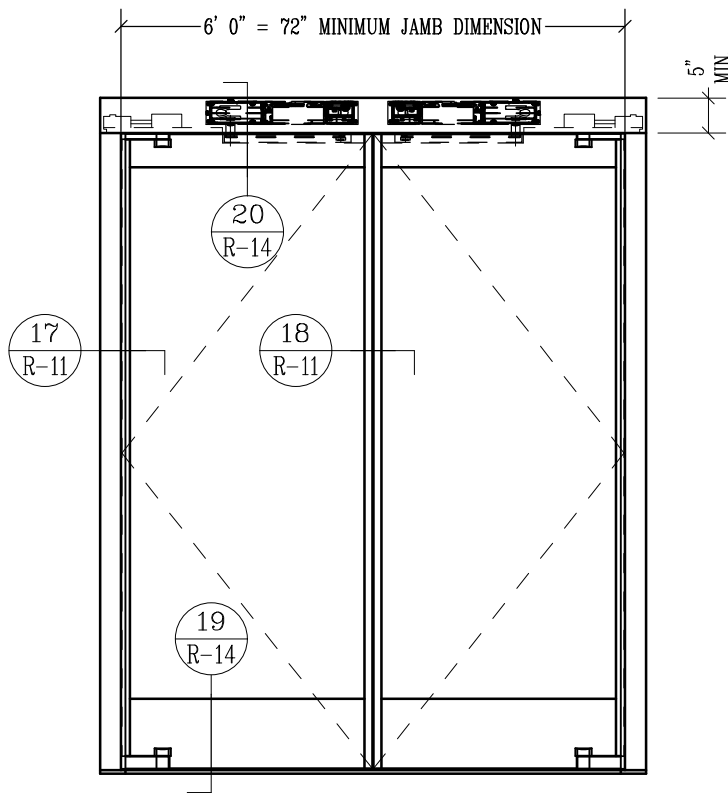
SHOWN WITH STANLEY POWER OPERATORS

**Concealed Shafts / Record "Power Now" Side Load (R-1)**

INTERIOR



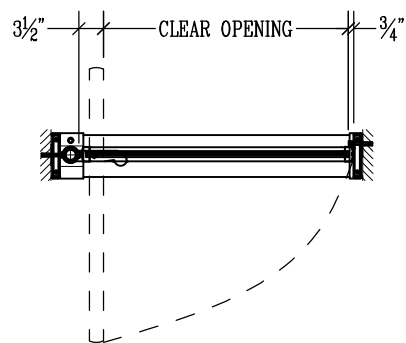
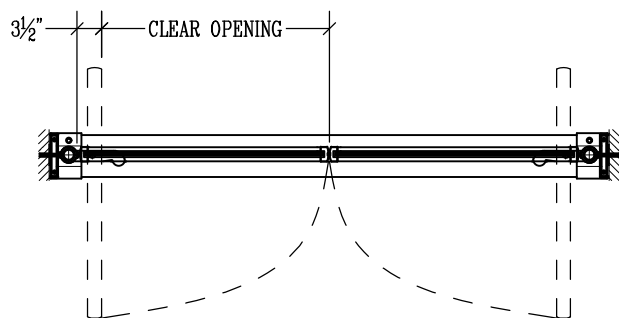
EXTERIOR  
(Pull Side)



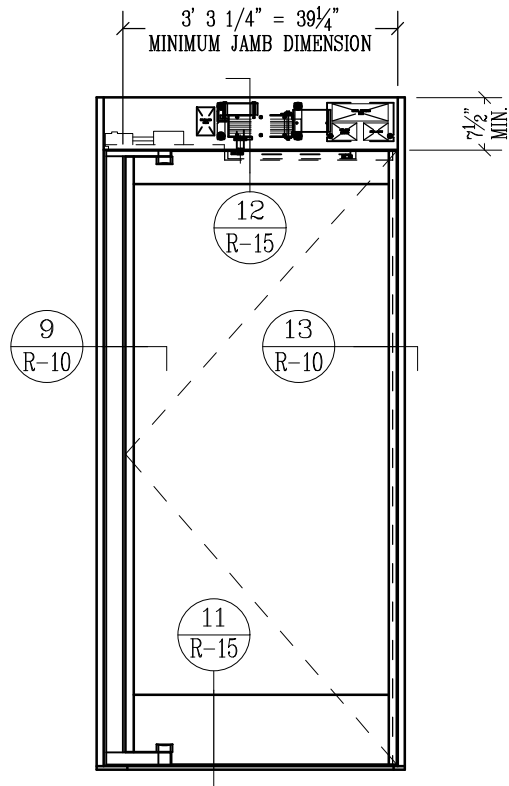
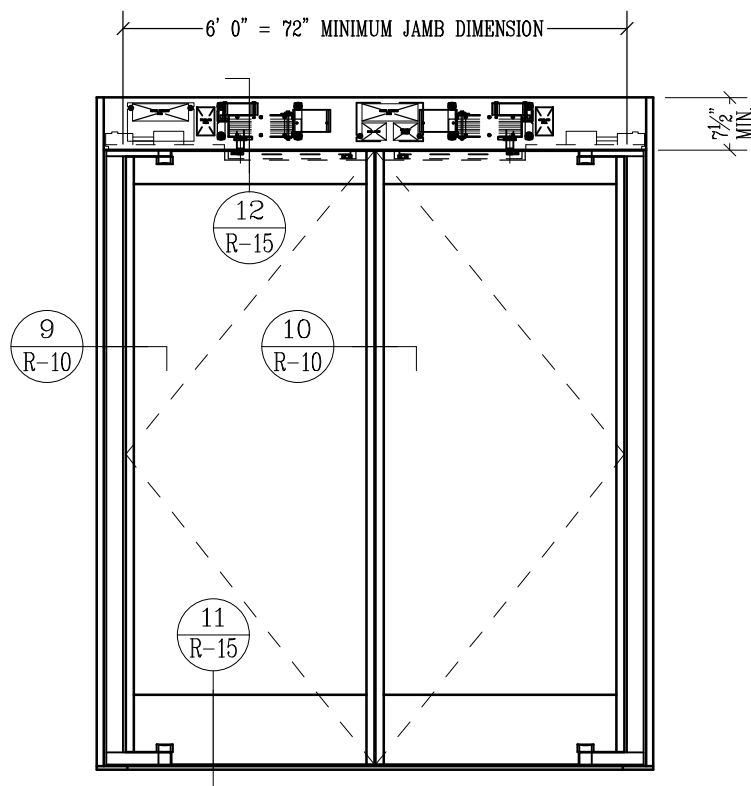
SHOWN WITH RECORD POWER OPERATORS

**Exposed Shafts / Horton "Power Now" Side Load (R-2)**

INTERIOR



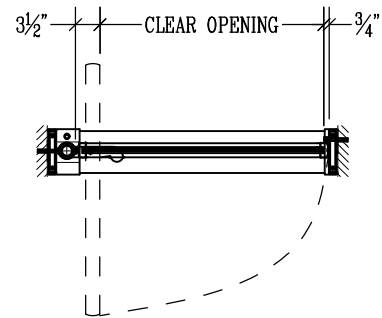
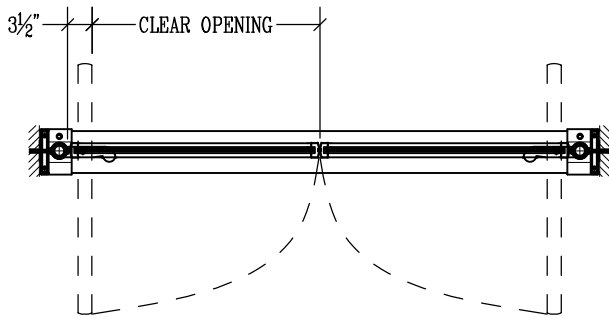
EXTERIOR  
(Pull Side)



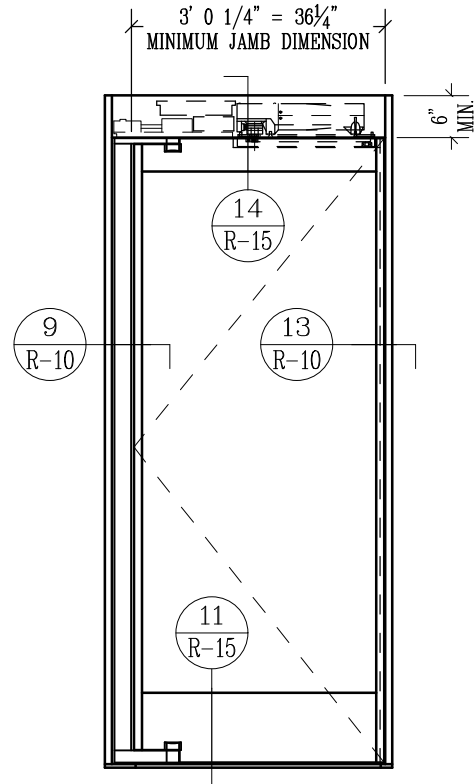
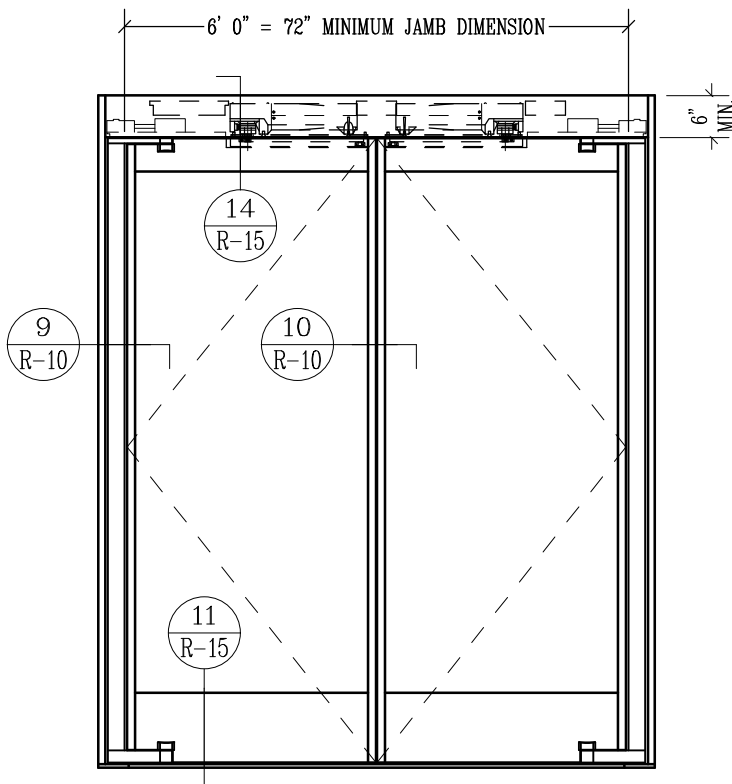
SHOWN WITH HORTON POWER OPERATORS

**Exposed Shafts / Stanley "Power Now" Side Load (R-2)**

INTERIOR



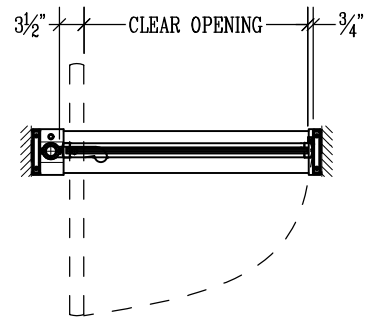
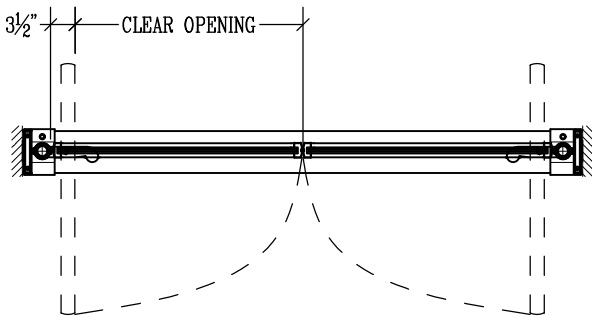
EXTERIOR  
(Pull Side)



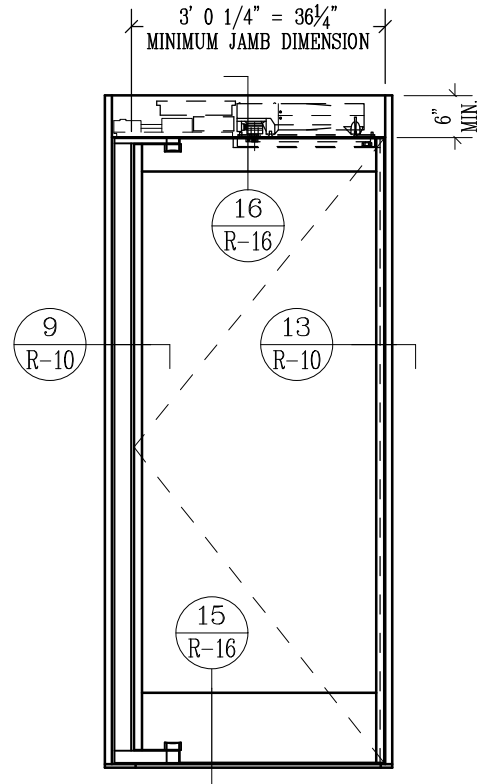
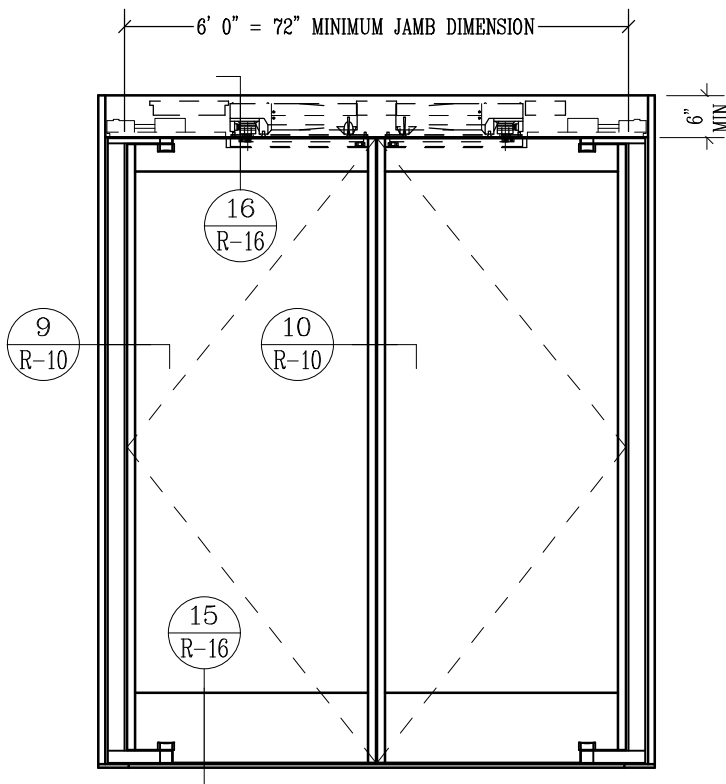
SHOWN WITH STANLEY POWER OPERATORS

**Exposed Shafts / Stanley "Power Now" Bottom Load (R-2)**

INTERIOR



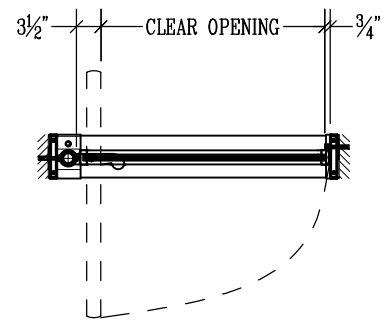
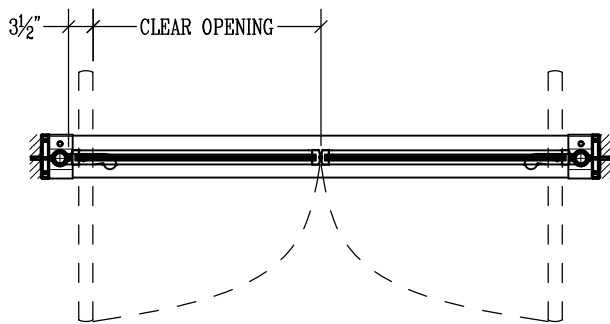
EXTERIOR  
(Pull Side)



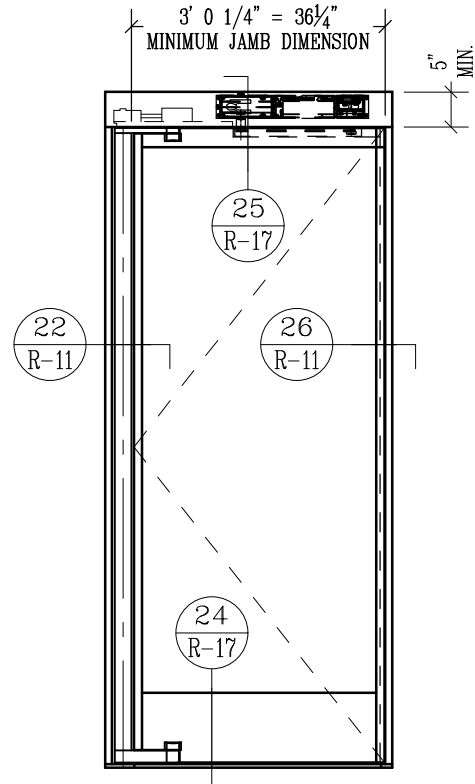
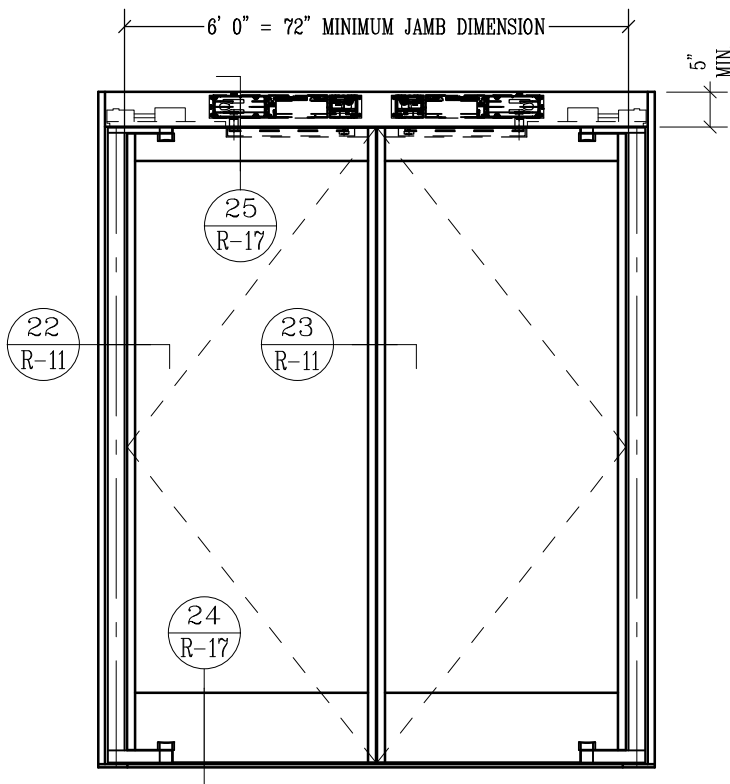
SHOWN WITH STANLEY POWER OPERATORS

**Exposed Shafts / Record "Power Now" Side Load (R-2)**

INTERIOR

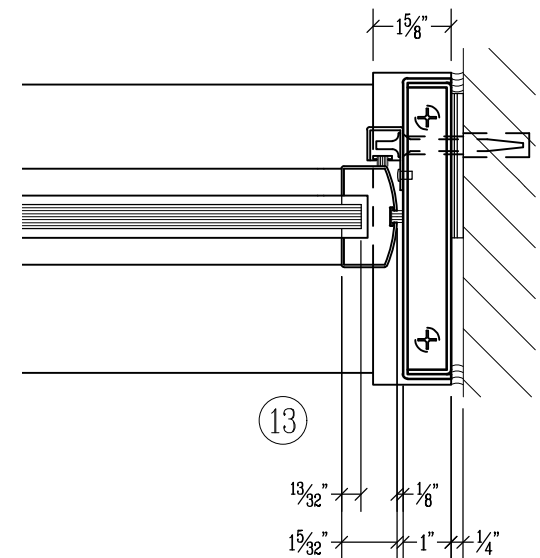
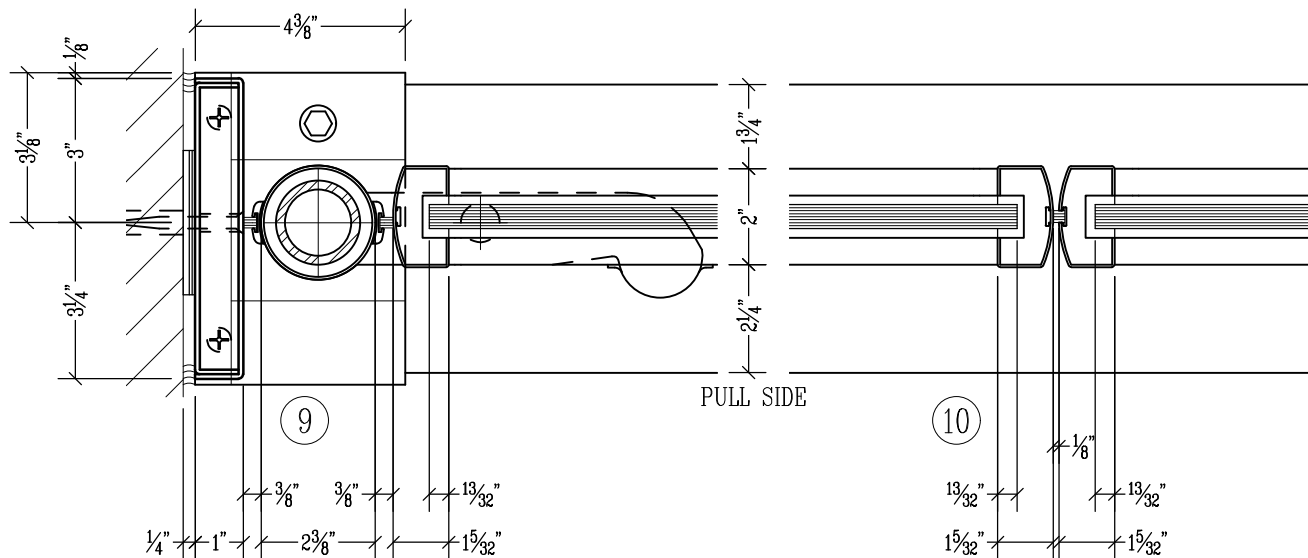
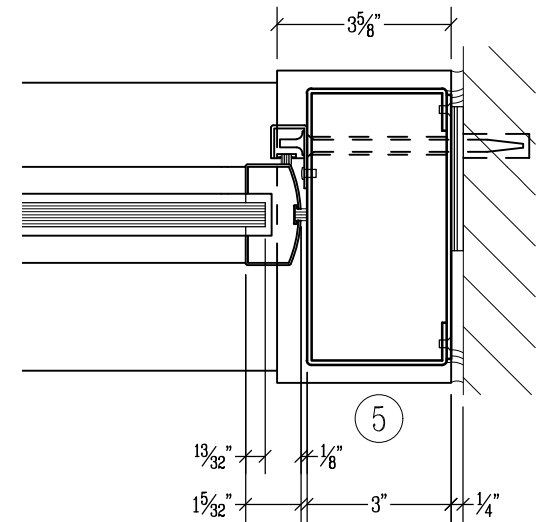
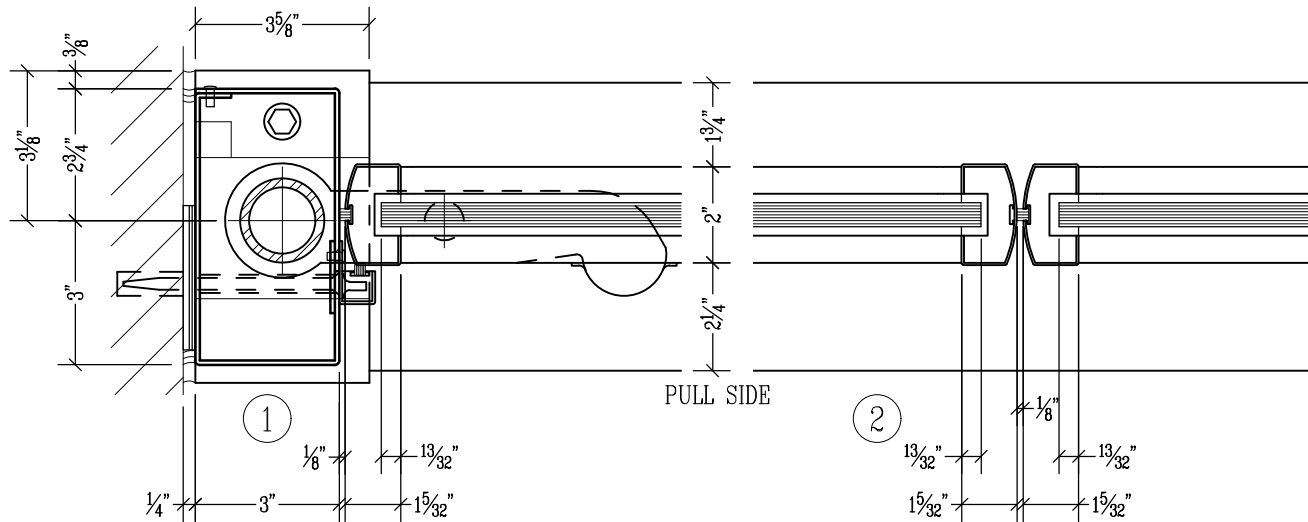


EXTERIOR  
(Pull Side)

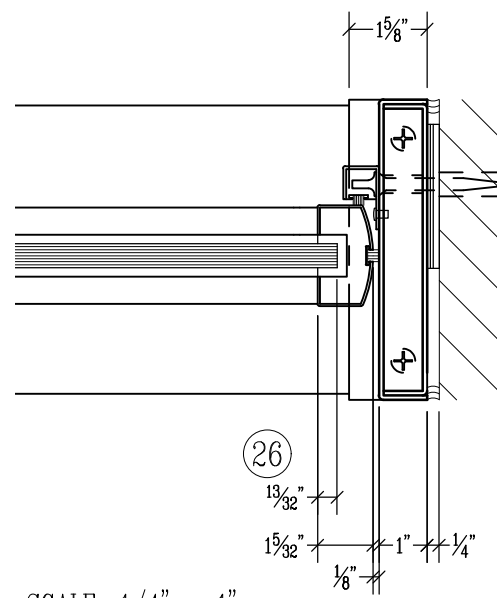
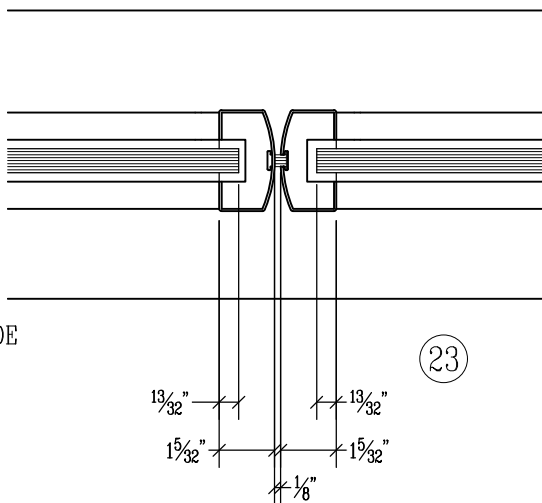
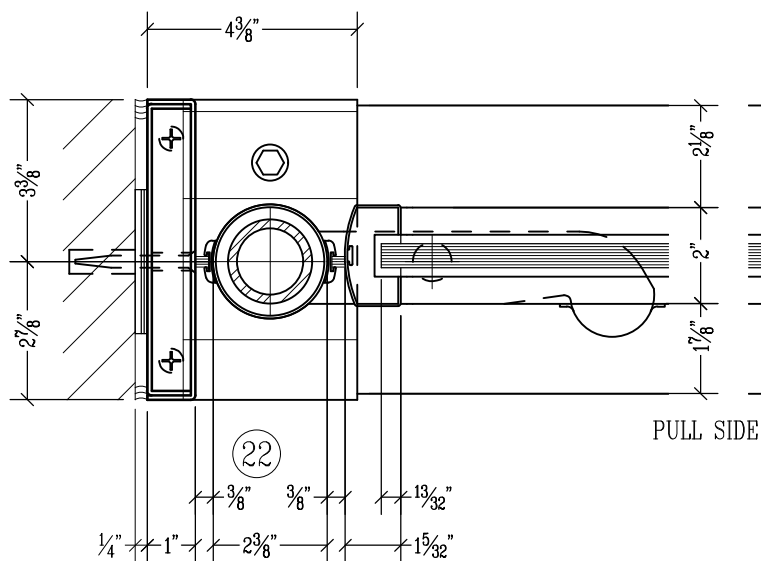
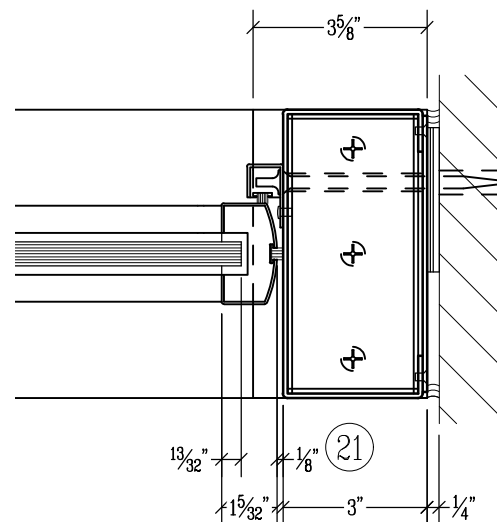
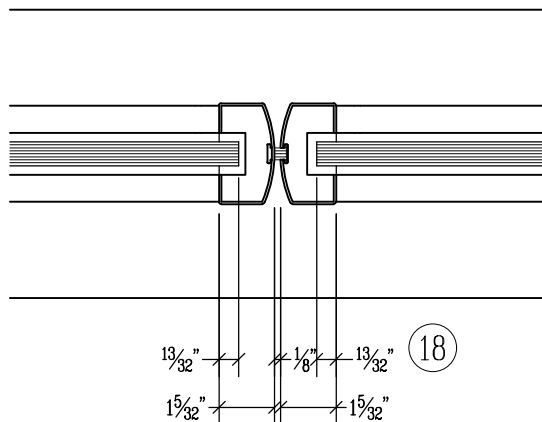
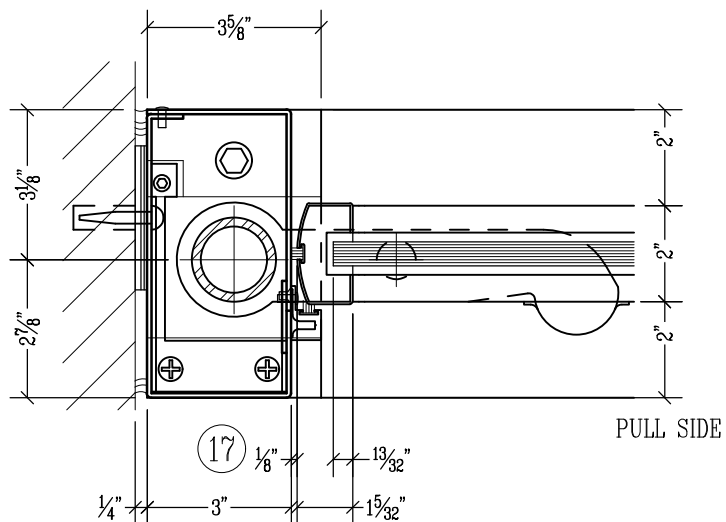


SHOWN WITH RECORD POWER OPERATORS

Horton & Stanley "Power Now" (R-1 & 2)

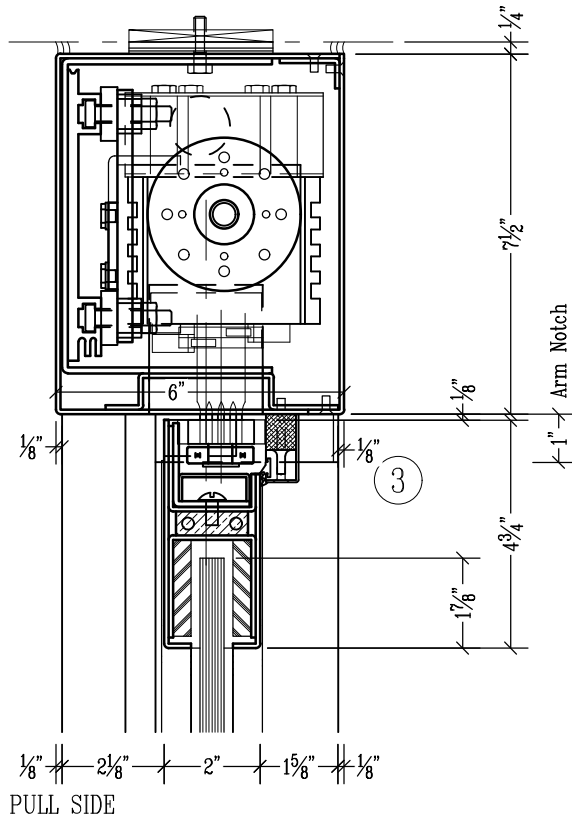


Record "Power Now" (R-1 & 2)

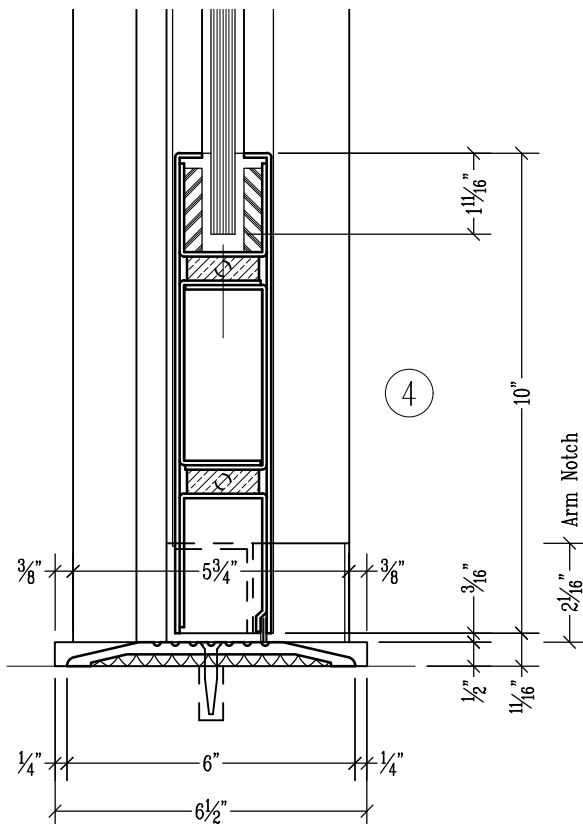
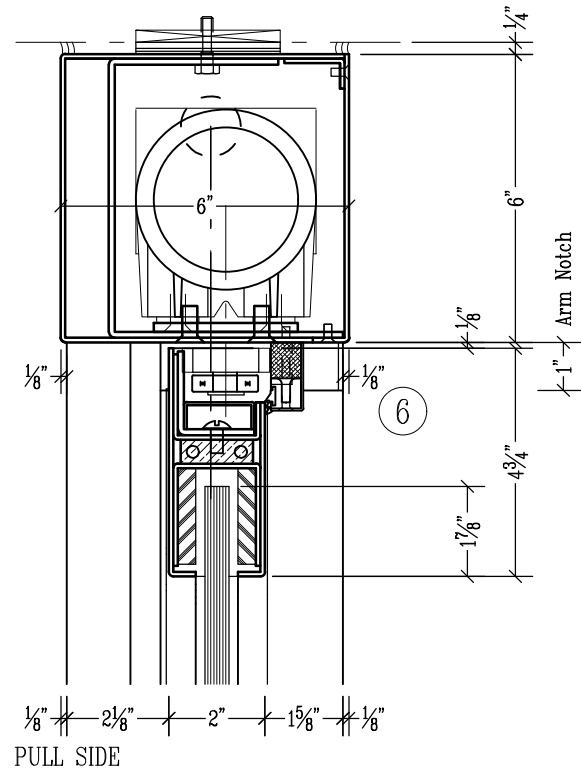


**Concealed Shafts / Horton & Stanley "Power Now" Side Load (R-1)**

**Horton**

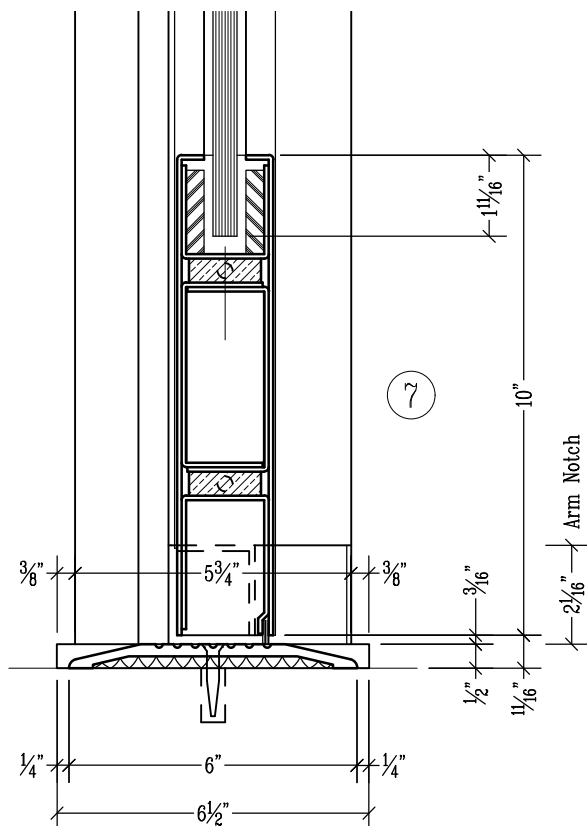
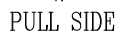


**Stanley**



SCALE: 1/4" = 1"

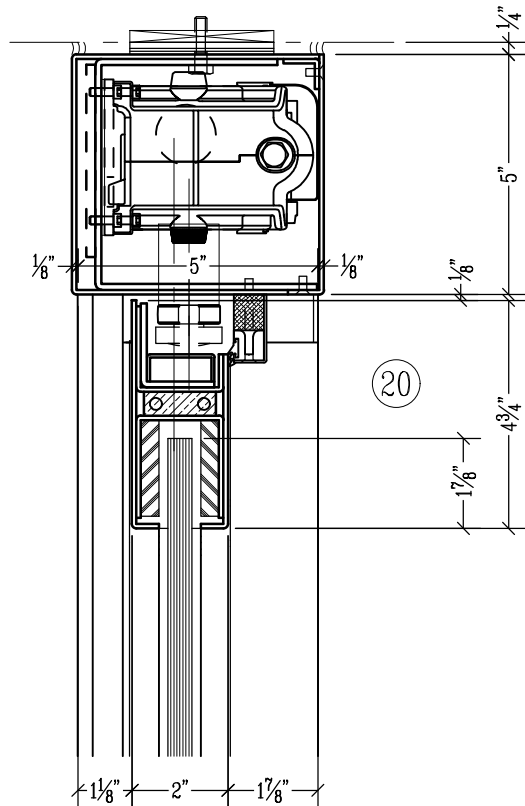
**Stanley**



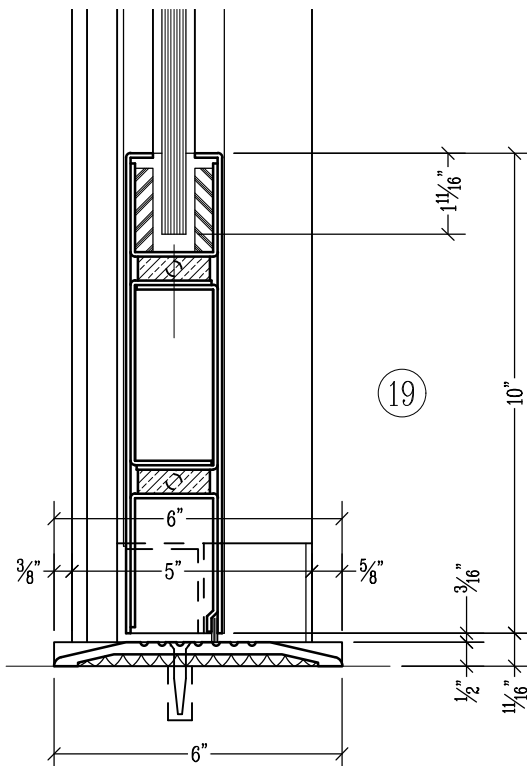
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**Concealed Shafts / Record "Power Now" Side Load (R-1)**

**Record**



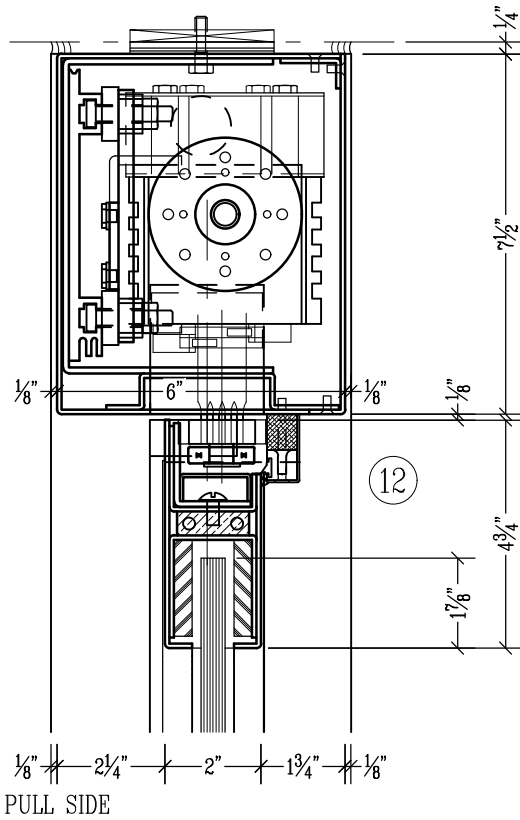
PULL SIDE



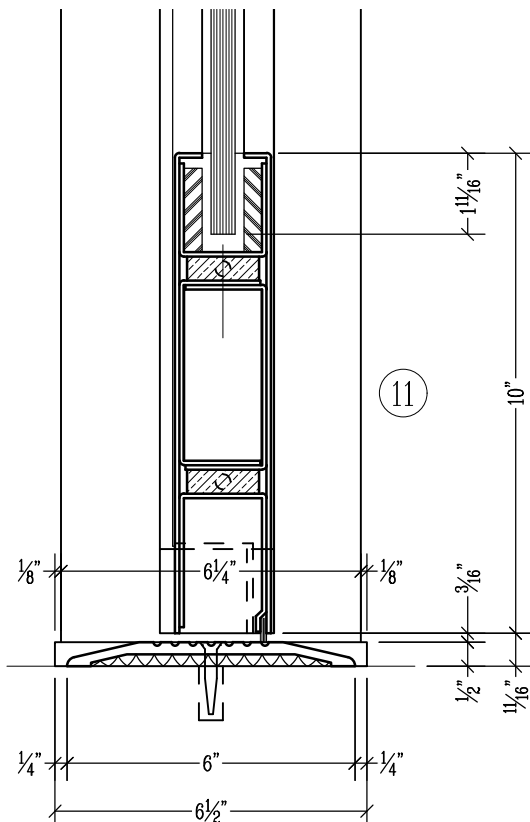
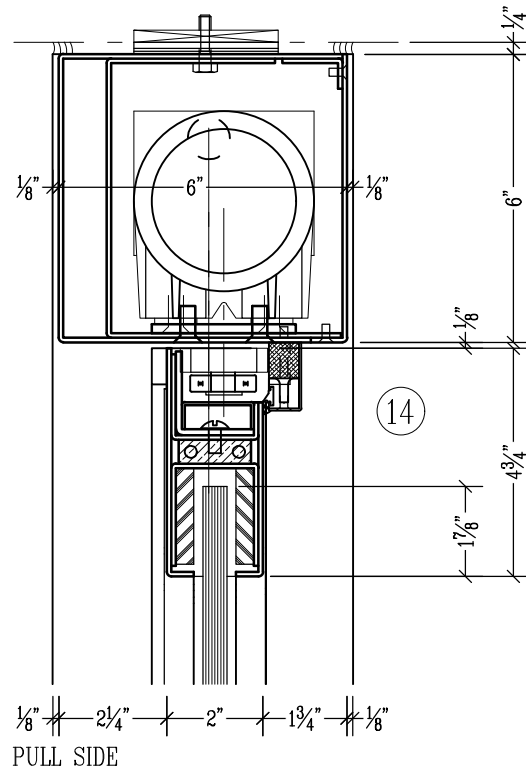
SCALE: 1/4" = 1"

**Exposed Shafts / Horton & Stanley "Power Now" Side Load (R-2)**

**Horton**



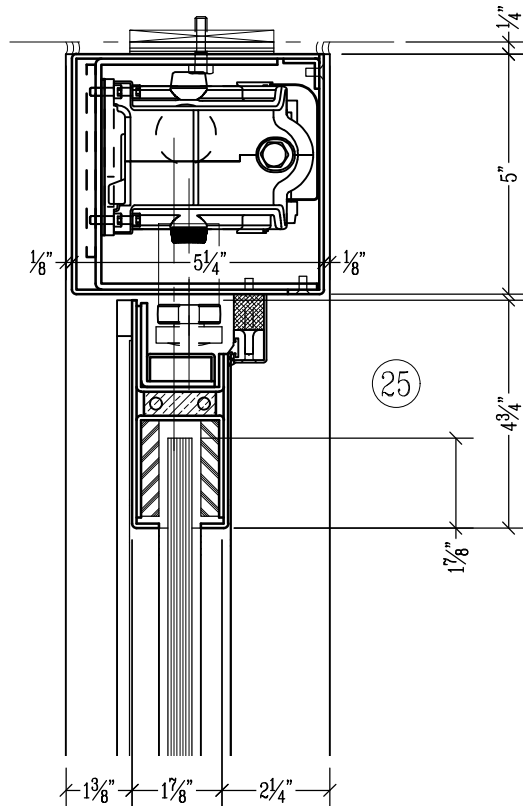
**Stanley**



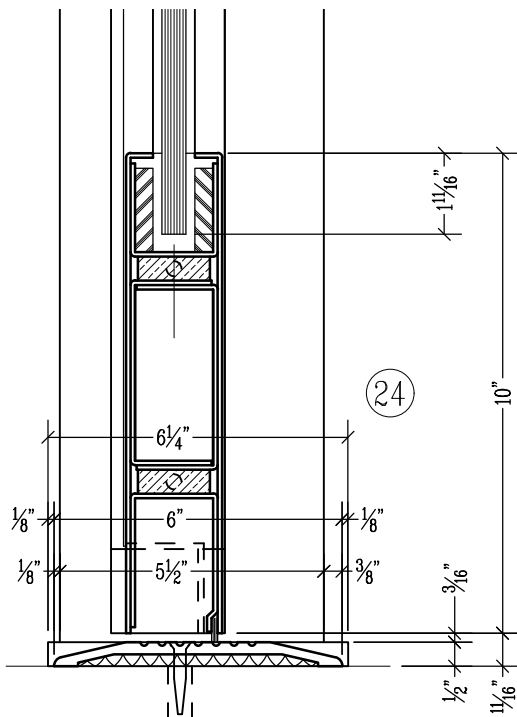
SCALE: 1/4" = 1"

**Exposed Shafts / Record "Power Now" Side Load (R-2)**

**Record**



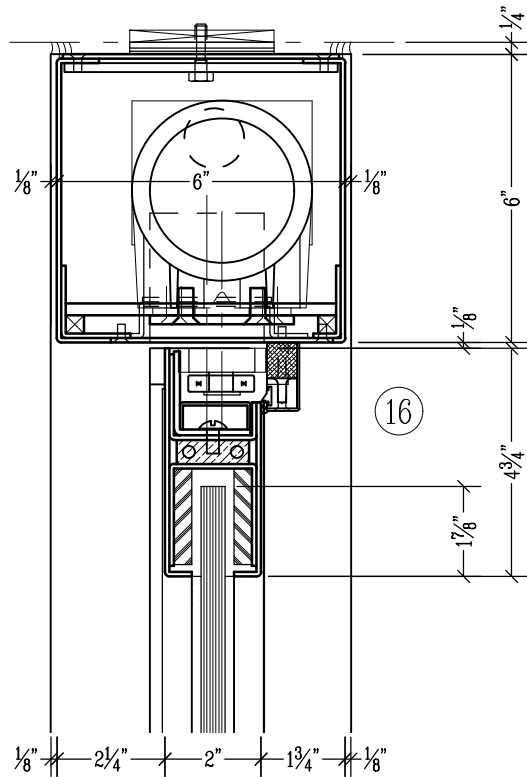
PULL SIDE



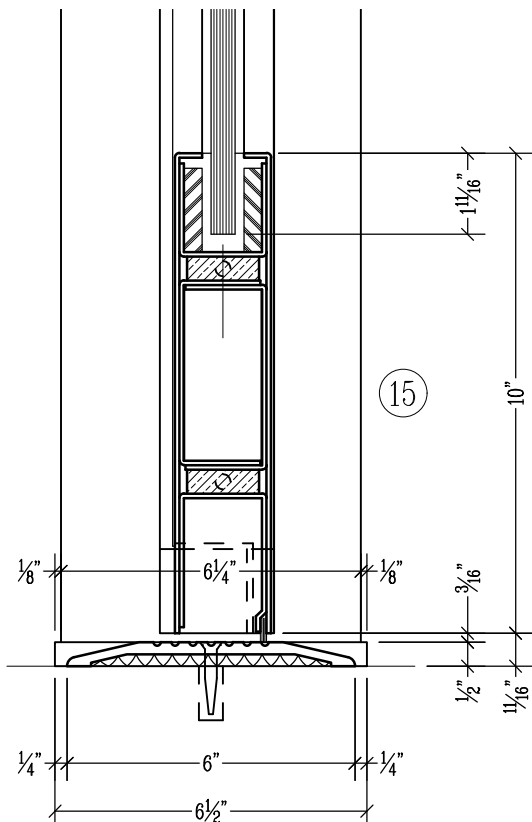
SCALE: 1/4" = 1"

**Exposed Shafts / Stanley "Power Now" Bottom Load (R-2)**

**Stanley**



PULL SIDE



SCALE: 1/4" = 1"